



# GEM-YEAR TESTING LABORATORY

## CERTIFICATE OF INSPECTION

MANUFACTURER : GEM-YEAR INDUSTRIAL CO., LTD.  
ADDRESS : NO.8 GEM-YEAR  
ROAD, E.D.Z., JIASHAN, ZHEJIANG, P.R. CHINA

Tel: (0573)84185001(48Lines)  
Fax: (0573)84184488 84184567  
DATE : 2020/01/07

PURCHASER : MAPTCO FASTENERS (AUST) PTY LTD  
PO. NUMBER : MAP-1932F  
COMMODITY : DIN 960 HEX BOLT HALF THREAD FINE THREAD CL 8.8  
SIZE : M14-P1.50X130 NF  
LOT NO : 1B1980697  
SHIP QUANTITY : 1,750 PCS  
HEADMARKS : GENIUS SYMBOL & 8.8  
COUNTRY OF ORIGIN : CHINA

PACKING NO : GEM191219001  
INVOICE NO : GEM/MAP-200115FRE  
PART NO : B319  
SAMPLING PLAN :  
ASME B18.18-2017/ASTM F1470-2018  
HEAT NO : B375717A  
MATERIAL : 40ACR  
FINISH : H. T. TRIVALENT ZINC PER ASTM  
F1941

**PERCENTAGE COMPOSITION OF CHEMISTRY : TEST FACILITY : S**

Chemistry	C%	Cr%	Mn%	P%	S%	Si%
Spec. : MIN.	0.4000	0.2000	0.6000			
MAX.	0.4400	0.4000	0.9000	0.0250	0.0250	0.1000
Test Value	0.4300	0.3200	0.7300	0.0080	0.0030	0.0600

**DIMENSIONAL INSPECTIONS : ACCORDING TO DIN 960 TEST FACILITY: M**

SAMPLED BY : YUQIAN

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC.	REJ.
THREAD LENGTH	15 PCS	JB/T 9151	40		42.4600-42.7600 MM	15	0
MAJOR DIAMETER	4 PCS	JB/T 9151		13.7400-13.9600 MM	13.7700-13.8000 MM	4	0
BODY DIAMETER	4 PCS	JB/T 9151		13.7300-14.0000 MM	13.7500-13.7800 MM	4	0
WIDTH ACROSS CORNERS	4 PCS	JB/T 9151		Min. 24.4900 MM	24.7800-24.8500 MM	4	0
HEIGHT	4 PCS	JB/T 9151		8.6200-8.9800 MM	8.6700-8.7100 MM	4	0
NOMINAL LENGTH	15 PCS	JB/T 9151		129.2000-130.8000 MM	129.2800-129.3800 MM	15	0
WIDTH ACROSS FLATS	4 PCS	JB/T 9151		21.6700-22.0000 MM	21.6800-21.7700 MM	4	0
SURFACE DISCONTINUITIES	22 PCS	ISO6157.3			PASSED	22	0
THREAD	15 PCS	JB/T 9151		6h G0 6h NOG0	PASSED	15	0

**MECHANICAL PROPERTIES : ACCORDING TO ISO 898.1-2013 TEST FACILITY: M**

SAMPLED BY : HTQI

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC.	REJ.
CORE HARDNESS	15 PCS	ISO898.1		22-32 HRC	28-30 HRC	15	0
SURFACE HARDNESS	15 PCS	ASTM E384			277-300 HV	15	0
TENSILE STRENGTH	4 PCS	ISO898.1		Min. 800 N/MM2	877-892 N/MM2	4	0

ALL TESTS ARE IN ACCORDANCE WITH THE METHODS PRESCRIBED IN THE APPLICABLE ASTM/SAE/ASME/MIL-STD-120 SPECIFICATION. WE CERTIFY THAT THIS DATA IS A TRUE REPRESENTATION OF INFORMATION PROVIDED BY THE MATERIAL SUPPLIER AND OUR TESTING LABORATORY.

THE REPORT IS ISSUED ACCORDING TO ISO16228 F3.1(EN10204 3.1)

TYPE M : MANUFACTURER

TYPE S : SUPPLIER (STEEL MILL, PLATING SUB SUPPLIER, HEAT TREATMENT SUB SUPPLIER ETC.)

WE CERTIFY THE PARTS ARE ROHS COMPLIANT.



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