



**GEM-YEAR TESTING LABORATORY
CERTIFICATE OF INSPECTION**

MANUFACTURER: GEM-YEAR INDUSTRIAL CO., LTD.
 ADDRESS: NO.8GEM-YEAR
 ROAD,E.D.Z.JIASHAN,ZHEJIANG,P.R.CHINA
 PURCHASER: MAPTCO FASTENERS (AUST) PTY LTD
 PO. NUMBER: MAP-2029M
 COMMODITY: ISO 4014 HOT FORM HEX BOLT HALF THREAD CL 8.8
 SIZE: M24-3.00X270
 LOT NO: 1B2072299
 SHIP QUANTITY: 960 PCS
 HEADMARKS: GENIUS SYMBOL & 8.8
 COUNTRY OF ORIGIN: CHINA

TEL: (0573) 84185001 (48Lines)
 FAX: (0573) 84184488 84184567
 DATE: 2020/09/28
 PACKING NO: GEM200824005
 INVOICE NO: GEM/MAP-200929MEL
 PART NO: A3197
 SAMPLING PLAN:
 ASME B18.18-2017/ASTM F1470-2018
 HEAT NO: 20805019
 MATERIAL: ML40CR
 FINISH: H. T. PLAIN

PERCENTAGE COMPOSITION OF CHEMISTRY: TEST FACILITY :S

Chemistry	C%	Cr%	Mn%	P%	S%	Si%
Spec.:MIN.	0.3800	0.9000	0.6000			
MAX.	0.4500	1.2000	0.9000	0.0350	0.0350	0.3000
Test Value	0.4100	1.0500	0.7000	0.0160	0.0050	0.2100

DIMENSIONAL INSPECTIONS: ACCORDING TO ISO4014-2011 TEST FACILITY : M

SAMPLED BY: ZHANGHONGYUN

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC	REJ
THREAD LENGTH	13 PCS	JB/T 9151	73		78.3600-78.5300 MM	13	0
NOMINAL LENGTH	13 PCS	JB/T 9151		267.4000-272.6000 MM	270.0300-270.2100 MM	13	0
HEIGHT	3 PCS	JB/T 9151		14.6500-15.3500 MM	15.0300-15.0600 MM	3	0
MAJOR DIAMETER	3 PCS	JB/T 9151		23.5800-23.9500 MM	23.8600-23.8800 MM	3	0
WIDTH ACROSS FLATS	3 PCS	JB/T 9151		35.0000-36.0000 MM	35.5200-35.5500 MM	3	0
WIDTH ACROSS CORNERS	3 PCS	JB/T 9151		Min. 39.5500 MM	39.8600-39.8800 MM	3	0
SURFACE DISCONTINUITIES	18 PCS	ISO6157.3			PASSED	18	0
BODY DIAMETER	3 PCS	JB/T 9151		23.4800-24.0000 MM	23.8600-23.8800 MM	3	0
THREAD	13 PCS	JB/T 9151		6g GO 6g NOGO	PASSED	13	0

MECHANICAL PROPERTIES: ACCORDING TO ISO 898.1-2013 TEST FACILITY : M

SAMPLED BY: CHENGMINGHANG

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC	REJ
SURFACE HARDNESS	13 PCS	ISO898.1		Max. 365 HV	303-316 HV	13	0
CORE HARDNESS	13 PCS	ISO898.1		23-34 HRC	29-30 HRC	13	0
TENSILE STRENGTH	3 PCS	ISO898.1		Min. 830 N/MM2	917-922 N/MM2	3	0

ALL TESTS ARE IN ACCORDANCE WITH THE METHODS PRESCRIBED IN THE APPLICABLE ASTM/SAE/ASME. SPECIFICATION. WE CERTIFY THAT THIS DATA IS A TRUE REPRESENTATION OF INFORMATION PROVIDED BY THE MATERIAL SUPPLIER AND OUR TESTING LABORATORY.

THE REPORT IS ISSUED ACCORDING TO ISO16228 F3.1(EN10204 3.1)

TYPE M: MANUFACTURER

TYPE S: SUPPLIER(STEEL MILL,PLATING SUB SUPPLIER,HEAT TREATMENT SUB SUPPLIER ETC.)

WE CERTIFY THE PARTS ARE ROHS COMPLIANT.

SIGNATURE: