



**GEM-YEAR TESTING LABORATORY
CERTIFICATE OF INSPECTION**

MANUFACTURER: GEM-YEAR INDUSTRIAL CO., LTD.
 ADDRESS: NO.8GEM-YEAR
 ROAD,E.D.Z.JIASHAN,ZHEJIANG,P.R.CHINA
 PURCHASER: MAPTCO FASTENERS (AUST) PTY LTD
 PO. NUMBER: MAP-2036M
 COMMODITY: ISO 4014 HEX HEAD BOLT HALF THREAD CL 8.8
 SIZE: M10-1.50X70
 LOT NO: 1B2090779
 SHIP QUANTITY: 3,500 PCS
 HEADMARKS: GENIUS SYMBOL & 8.8
 COUNTRY OF ORIGIN: CHINA

TEL: (0573) 84185001 (48Lines)
 FAX: (0573) 84184488 84184567
 DATE: 2020/10/27
 PACKING NO: GEM200927003
 INVOICE NO: GEM/MAP-201026MEL
 PART NO: A309
 SAMPLING PLAN:
 ASME B18.18-2017/ASTM F1470-2018
 HEAT NO: 20206778
 MATERIAL: 35ACR
 FINISH: H. T. PLAIN

PERCENTAGE COMPOSITION OF CHEMISTRY: TEST FACILITY :S

Chemistry	Al%	C%	Cr%	Mn%	P%	S%	Si%
Spec.:MIN.	0.0100	0.3500	0.2000	0.6000			
MAX.		0.3900	0.4000	0.9000	0.0250	0.0250	0.1000
Test Value	0.0310	0.3600	0.2600	0.7600	0.0160	0.0040	0.0700

DIMENSIONAL INSPECTIONS: ACCORDING TO ISO4014-2011 TEST FACILITY : M

SAMPLED BY: ZHANGHONGYUN

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC	REJ
MAJOR DIAMETER	4 PCS	JB/T 9151		9.7400-9.9600 MM	9.8600-9.8800 MM	4	0
HEIGHT	4 PCS	JB/T 9151		6.2200-6.5800 MM	6.4000-6.4300 MM	4	0
WIDTH ACROSS CORNERS	4 PCS	JB/T 9151		Min. 17.7700 MM	17.8200-17.8500 MM	4	0
BODY DIAMETER	4 PCS	JB/T 9151		9.7800-10.0000 MM	9.8600-9.8800 MM	4	0
WIDTH ACROSS FLATS	4 PCS	JB/T 9151		15.7300-16.0000 MM	15.8600-15.8800 MM	4	0
SURFACE DISCONTINUITIES	29 PCS	IS06157.3			PASSED	29	0
THREAD LENGTH	15 PCS	JB/T 9151	26		29.2400-29.5200 MM	15	0
NOMINAL LENGTH	15 PCS	JB/T 9151		69.4000-70.6000 MM	70.0300-70.2100 MM	15	0
THREAD	15 PCS	JB/T 9151		6g GO 6g NOGO	PASSED	15	0

MECHANICAL PROPERTIES: ACCORDING TO ISO 898.1-2013 TEST FACILITY : M

SAMPLED BY: CHENGMINGHANG

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC	REJ
TENSILE STRENGTH	4 PCS	IS0898.1		Min. 800 N/MM2	911-913 N/MM2	4	0
CORE HARDNESS	15 PCS	IS0898.1		22-32 HRC	26-27 HRC	15	0
SURFACE HARDNESS	15 PCS	ASTM E384		Max. 350 HV	302-307 HV	15	0

ALL TESTS ARE IN ACCORDANCE WITH THE METHODS PRESCRIBED IN THE APPLICABLE ASTM/SAE/ASME. SPECIFICATION. WE CERTIFY THAT THIS DATA IS A TRUE REPRESENTATION OF INFORMATION PROVIDED BY THE MATERIAL SUPPLIER AND OUR TESTING LABORATORY.

THE REPORT IS ISSUED ACCORDING TO ISO16228 F3.1(EN10204 3.1)

TYPE M: MANUFACTURER

TYPE S: SUPPLIER(STEEL MILL,PLATING SUB SUPPLIER,HEAT TREATMENT SUB SUPPLIER ETC.)

WE CERTIFY THE PARTS ARE ROHS COMPLIANT.

SIGNATURE: