



**GEM-YEAR TESTING LABORATORY
CERTIFICATE OF INSPECTION**

MANUFACTURER: GEM-YEAR INDUSTRIAL CO., LTD.
 ADDRESS: NO.8GEM-YEAR
 ROAD,E.D.Z.JIASHAN,ZHEJIANG,P.R.CHINA
 PURCHASER: MAPTCO FASTENERS (AUST) PTY LTD
 PO. NUMBER: MAP-2014F
 COMMODITY: AS1252 STRUCTURAL BOLT CL 8.8
 SIZE: M36-4.00X140 B:84
 LOT NO: 1B2051243(1A20700981)
 SHIP QUANTITY: 61 PCS
 HEADMARKS: GENIUS SYMBOL & 3 RADIAL LINES & 8.8
 COUNTRY OF ORIGIN: CHINA

TEL: (0573) 84185001 (48Lines)
 FAX: (0573) 84184488 84184567
 DATE: 2020/07/07
 PACKING NO: GEM200521014
 INVOICE NO: GEM/MAP-200708 FRE
 PART NO: G140
 SAMPLING PLAN:
 ASME B18.18-2017/ASTM F1470-2018
 HEAT NO: 954S6382
 MATERIAL: 42CRMOA
 FINISH: H. T. HOT DIP GAL PER ASTM
 A153/ASTM F2329

PERCENTAGE COMPOSITION OF CHEMISTRY: TEST FACILITY :S

Chemistry	C%	Cr%	Mn%	Mo%	P%	S%	Si%
Spec.:MIN.	0.3800	0.9000	0.5000	0.1500			0.1700
MAX.	0.4500	1.2000	0.8000	0.2500	0.0250	0.0250	0.3700
Test Value	0.4100	1.0300	0.7400	0.2100	0.0090	0.0040	0.2300

DIMENSIONAL INSPECTIONS: ACCORDING TO AS1252-1983 TEST FACILITY : M

SAMPLED BY: YUQIAN

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC	REJ
WIDTH ACROSS CORNERS	3 PCS	JB/T 9151		66.4400-69.3000 MM	67.8000-67.8500 MM	3	0
NOMINAL LENGTH	11 PCS	JB/T 9151		138.0000-142.0000 MM	139.4000-139.6300 MM	11	0
MAJOR DIAMETER	3 PCS	JB/T 9151		35.5300-35.9400 MM	35.8500-35.8900 MM	3	0
WIDTH ACROSS FLATS	3 PCS	JB/T 9151		58.8000-59.8500 MM	59.1700-59.3200 MM	3	0
THREAD LENGTH	11 PCS	JB/T 9151	84		85.7800-86.6300 MM	11	0
SURFACE DISCONTINUITIES	15 PCS	IS06157.3			PASSED	15	0
BODY DIAMETER	3 PCS	JB/T 9151		35.4000-35.9800 MM	35.7900-35.8400 MM	3	0
HEIGHT	3 PCS	JB/T 9151		21.9500-22.4500 MM	22.3200-22.4100 MM	3	0
THREAD	11 PCS	JB/T 9151		nut	PASSED	11	0

MECHANICAL PROPERTIES: ACCORDING TO AS1252-1996 TEST FACILITY : M

SAMPLED BY: TANGHAO

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC	REJ
CORE HARDNESS	3 PCS	IS0898.1		23-34 HRC	29-31 HRC	3	0
SURFACE HARDNESS (UNLIKE CORE HARDNESS 30 HV)	3 PCS	IS0898.1			OK	3	0
PROOF LOAD	2 PCS	ASTM F606/F606M		Min. 490,000 N	490,001-490,005 N	2	0
TENSILE STRENGTH	2 PCS	IS0898.1		Min. 830 N/MM2	930-937 N/MM2	2	0
WEDGE LOAD	2 PCS	IS0898.1		Min. 678,000 N	760,000-764,512 N	2	0
YIELD STRENGTH	2 PCS	IS0898.1		Min. 660 N/MM2	760-812 N/MM2	2	0
PLATING THICKNESS(μm)	5 PCS	ASTM B568		>=53	68.2-74.42	5	0

ALL TESTS ARE IN ACCORDANCE WITH THE METHODS PRESCRIBED IN THE APPLICABLE ASTM/SAE/ASME. SPECIFICATION. WE CERTIFY THAT THIS DATA IS A TRUE REPRESENTATION OF INFORMATION PROVIDED BY THE MATERIAL SUPPLIER AND OUR TESTING LABORATORY.

THE REPORT IS ISSUED ACCORDING TO ISO16228 F3.1(EN10204 3.1)

TYPE M: MANUFACTURER

TYPE S: SUPPLIER(STEEL MILL,PLATING SUB SUPPLIER,HEAT TREATMENT SUB SUPPLIER ETC.,)



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WE CERTIFY THE PARTS ARE ROHS COMPLIANT.

SIGNATURE: