



**GEM-YEAR TESTING LABORATORY
CERTIFICATE OF INSPECTION**

MANUFACTURER: GEM-YEAR INDUSTRIAL CO., LTD.
 ADDRESS: NO.8GEM-YEAR
 ROAD,E.D.Z.JIASHAN,ZHEJIANG,P.R.CHINA
 PURCHASER: MAPTCO FASTENERS (AUST) PTY LTD
 PO. NUMBER: MAP-2014M
 COMMODITY: AS1252 STRUCTURAL BOLT L/T CHANGE CL 8.8
 SIZE: M36-4.00X90 B:60
 LOT NO: 1B2043084(1A20700691)
 SHIP QUANTITY: 120 PCS
 HEADMARKS: GENIUS SYMBOL & 3 RADIAL LINES & 8.8
 COUNTRY OF ORIGIN: CHINA

TEL: (0573) 84185001 (48Lines)
 FAX: (0573) 84184488 84184567
 DATE: 2020/07/04
 PACKING NO: GEM200521015
 INVOICE NO: GEM/MAP-200706 MEL
 PART NO: G135
 SAMPLING PLAN:
 ASME B18.18-2017/ASTM F1470-2018
 HEAT NO: 954S6382
 MATERIAL: 42CRMOA
 FINISH: H. T. HOT DIP GAL PER ASTM
 A153/ASTM F2329

PERCENTAGE COMPOSITION OF CHEMISTRY: TEST FACILITY :S

Chemistry	C%	Cr%	Mn%	Mo%	P%	S%	Si%
Spec.:MIN.	0.3800	0.9000	0.5000	0.1500			0.1700
MAX.	0.4500	1.2000	0.8000	0.2500	0.0250	0.0250	0.3700
Test Value	0.4100	1.0300	0.7400	0.2100	0.0090	0.0040	0.2300

DIMENSIONAL INSPECTIONS: ACCORDING TO AS1252-1983 TEST FACILITY : M

SAMPLED BY: YUQIAN

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC	REJ
WIDTH ACROSS CORNERS	3 PCS	JB/T 9151		66.4400-69.3000 MM	67.4700-67.6500 MM	3	0
NOMINAL LENGTH	11 PCS	JB/T 9151		88.2500-91.7500 MM	89.7100-90.2800 MM	11	0
HEIGHT	3 PCS	JB/T 9151		21.4500-23.5500 MM	22.3500-22.5000 MM	3	0
THREAD LENGTH	11 PCS	JB/T 9151		60.0000-72.0000 MM	64.8700-65.2700 MM	11	0
MAJOR DIAMETER	3 PCS	JB/T 9151		35.5300-36.0000 MM	35.7600-35.8000 MM	3	0
SURFACE DISCONTINUITIES	15 PCS	IS06157.3			PASSED	15	0
BODY DIAMETER	3 PCS	JB/T 9151		35.0000-37.0000 MM	35.7800-35.7900 MM	3	0
WIDTH ACROSS FLATS	3 PCS	JB/T 9151		58.8000-60.0000 MM	59.1100-59.2000 MM	3	0
THREAD	11 PCS	JB/T 9151		nut	PASSED	11	0

MECHANICAL PROPERTIES: ACCORDING TO AS1252-1996 TEST FACILITY : M

SAMPLED BY: HONGZHENGUI

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC	REJ
CORE HARDNESS	11 PCS	IS0898.1		23-34 HRC	27.8-29.6 HRC	11	0
SURFACE HARDNESS (UNLIKE CORE HARDNESS 30 HV)	11 PCS	IS0898.1			OK	11	0
PROOF LOAD	11 PCS	ASTM F606/F606M		Min. 490,000 N	490,000-490,020 N	11	0
TENSILE STRENGTH	3 PCS	IS0898.1		Min. 830 N/MM2	945-962 N/MM2	3	0
YIELD STRENGTH	11 PCS	IS0898.1		Min. 660 N/MM2	750-759 N/MM2	11	0
WEDGE LOAD	11 PCS	IS0898.1		Min. 678,000 N	772,000-777,605 N	11	0
PLATING THICKNESS(μm)	8 PCS	ASTM B568		>=53	60.16-79.14	8	0

ALL TESTS ARE IN ACCORDANCE WITH THE METHODS PRESCRIBED IN THE APPLICABLE ASTM/SAE/ASME. SPECIFICATION. WE CERTIFY THAT THIS DATA IS A TRUE REPRESENTATION OF INFORMATION PROVIDED BY THE MATERIAL SUPPLIER AND OUR TESTING LABORATORY.

THE REPORT IS ISSUED ACCORDING TO ISO16228 F3.1(EN10204 3.1)

TYPE M: MANUFACTURER

TYPE S: SUPPLIER(STEEL MILL,PLATING SUB SUPPLIER,HEAT TREATMENT SUB SUPPLIER ETC.)

WE CERTIFY THE PARTS ARE ROHS COMPLIANT.



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