



**GEM-YEAR TESTING LABORATORY
CERTIFICATE OF INSPECTION**

MANUFACTURER: GEM-YEAR INDUSTRIAL CO., LTD.
 ADDRESS: NO.8GEM-YEAR
 ROAD,E.D.Z.JIASHAN,ZHEJIANG,P.R.CHINA
 PURCHASER: MAPTCO FASTENERS (AUST) PTY LTD
 PO. NUMBER: MAP-2014M
 COMMODITY: AS1252 HEX NUT CL 8
 SIZE: M30-3.50 O/T:0.55MM
 LOT NO: 1N2030508(1A20715001)
 SHIP QUANTITY: 716 PCS
 HEADMARKS: GENIUS SYMBOL & 3 ARC LINES
 COUNTRY OF ORIGIN: CHINA

TEL: (0573) 84185001 (48Lines)
 FAX: (0573) 84184488 84184567
 DATE: 2020/08/03
 PACKING NO: GEM200706008
 INVOICE NO: GEM/MAP-200803MEL
 PART NO: G115
 SAMPLING PLAN:
 ASME B18.18-2017/ASTM F1470-2018
 HEAT NO: 20301038
 MATERIAL: 1045K
 FINISH: H. T. HOT DIP GAL PER ASTM
 A153/ASTM F2329

PERCENTAGE COMPOSITION OF CHEMESTRY: TEST FACILITY :S

Chemistry	C%	Mn%	P%	S%	Si%
Spec.:MIN.	0.4200	0.6000			0.1000
MAX.	0.4800	0.9000	0.0300	0.0350	0.3500
Test Value	0.4500	0.7200	0.0110	0.0070	0.1300

DIMENSIONAL INSPECTIONS: ACCORDING TO AS1252-1983 TEST FACILITY : M

SAMPLED BY: LUODINGQIONG

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC	REJ
WIDTH ACROSS CORNERS	3 PCS	JB/T 9151		55.3700-57.7000 MM	57.5000-57.6500 MM	3	0
THICKNESS	3 PCS	JB/T 9151		30.0000-31.3000 MM	30.5000-30.6300 MM	3	0
SURFACE DISCONTINUITIES	18 PCS	IS06157.3			PASSED	18	0
WIDTH ACROSS FLATS	3 PCS	JB/T 9151		49.0000-50.0000 MM	49.3100-49.4800 MM	3	0
THREAD	3 PCS	JB/T 9151		6H increase	PASSED	3	0

MECHANICAL PROPERTIES: ACCORDING TO AS1252-1996 TEST FACILITY : M

SAMPLED BY: ZHAOQING

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC	REJ
HARDNESS HV30	13 PCS	ASTM F606/F606M		260-353 HV	310-320 HV	13	0
GUARANTEE STRESS	13 PCS	ASTM F606/F606M		Min. 1,165 N/MM2	1,170-1,182 N/MM2	13	0
PLATING THICKNESS (μm)	8 PCS	ASTM B568		>=53	55.68-75	8	0

ALL TESTS ARE IN ACCORDANCE WITH THE METHODS PRESCRIBED IN THE APPLICABLE ASTM/SAE/ASME. SPECIFICATION. WE CERTIFY THAT THIS DATA IS A TRUE REPRESENTATION OF INFORMATION PROVIDED BY THE MATERIAL SUPPLIER AND OUR TESTING LABORATORY.

THE REPORT IS ISSUED ACCORDING TO ISO16228 F3.1(EN10204 3.1)

TYPE M: MANUFACTURER

TYPE S: SUPPLIER(STEEL MILL,PLATING SUB SUPPLIER,HEAT TREATMENT SUB SUPPLIER ETC.,)

WE CERTIFY THE PARTS ARE ROHS COMPLIANT.

SIGNATURE: