



**GEM-YEAR TESTING LABORATORY
CERTIFICATE OF INSPECTION**

MANUFACTURER: GEM-YEAR INDUSTRIAL CO., LTD.
 ADDRESS: NO.8GEM-YEAR
 ROAD,E.D.Z.JIASHAN,ZHEJIANG,P.R.CHINA
 PURCHASER: MAPTCO FASTENERS (AUST) PTY LTD
 PO. NUMBER: MAP-2014F
 COMMODITY: AS1252 FLAT WASHER INNER DAI CHANGE --
 SIZE: M20 ID:21.25
 LOT NO: 1F2060047(1A20710261)
 SHIP QUANTITY: 1,200 PCS
 HEADMARKS:
 COUNTRY OF ORIGIN: CHINA

TEL: (0573) 84185001 (48Lines)
 FAX: (0573) 84184488 84184567
 DATE: 2020/07/31
 PACKING NO: GEM200717001
 INVOICE NO: GEM/MAP-200805FRE
 PART NO: G066
 SAMPLING PLAN:
 ASME B18.18-2017/ASTM F1470-2018
 HEAT NO: 20700585
 MATERIAL: 45A
 FINISH: H. T. HOT DIP GAL PER ASTM
 A153/ASTM F2329

PERCENTAGE COMPOSITION OF CHEMISTRY: TEST FACILITY :S

Chemistry	C%	Cr%	Cu%	Mn%	Ni%	P%	S%	Si%
Spec.:MIN.	0.4200			0.5000				0.1700
MAX.	0.5000	0.2500	0.2500	0.8000	0.3000	0.0350	0.0350	0.3700
Test Value	0.4700	0.0600	0.0100	0.6100	0.0300	0.0120	0.0040	0.2200

DIMENSIONAL INSPECTIONS: ACCORDING TO AS1252-1983 TEST FACILITY : M

SAMPLED BY: ZHANGHUIJIN

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC	REJ
WASHER OUTSIDE DIAMETER	3 PCS	JB/T 9151		37.4000-39.0000 MM	37.8900-38.1600 MM	3	0
WASHER THICKNESS	3 PCS	JB/T 9151		3.1000-4.6000 MM	3.7800-4.0600 MM	3	0
WASHER INSIDE DIAMETER	3 PCS	JB/T 9151		20.9500-21.2500 MM	21.0200-21.1900 MM	3	0
SURFACE DISCONTINUITIES	18 PCS	IS06157.3			PASSED	18	0

MECHANICAL PROPERTIES: ACCORDING TO AS1252-1996 TEST FACILITY : M

SAMPLED BY: WANGXIAOLAN

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC	REJ
CORE HARDNESS	13 PCS	IS0898.1		35-45 HRC	40.1-42.5 HRC	13	0
PLATING THICKNESS(μm)	8 PCS	ASTM B568		>=53	66.4-91.94	8	0

ALL TESTS ARE IN ACCORDANCE WITH THE METHODS PRESCRIBED IN THE APPLICABLE ASTM/SAE/ASME. SPECIFICATION. WE CERTIFY THAT THIS DATA IS A TRUE REPRESENTATION OF INFORMATION PROVIDED BY THE MATERIAL SUPPLIER AND OUR TESTING LABORATORY.

THE REPORT IS ISSUED ACCORDING TO ISO16228 F3.1(EN10204 3.1)

TYPE M: MANUFACTURER

TYPE S: SUPPLIER(STEEL MILL,PLATING SUB SUPPLIER,HEAT TREATMENT SUB SUPPLIER ETC.,)

WE CERTIFY THE PARTS ARE ROHS COMPLIANT.

SIGNATURE: