



GEM-YEAR TESTING LABORATORY

CERTIFICATE OF INSPECTION

MANUFACTURER : GEM-YEAR INDUSTRIAL CO., LTD.
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ROAD,E.D.Z.,JIASHAN,ZHEJIANG,P.R.CHINA

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DATE : 2019/12/17

PURCHASER : MAPTCO FASTENERS (AUST) PTY LTD
PO. NUMBER : MAP-1938M

PACKING NO : GEM191031003
INVOICE NO : GEM/MAP-191216MEL-1

COMMODITY : AS1252 HEX NUT CL 8
SIZE : M20-2.50 O/T:0.4MM

PART NO : G050
SAMPLING PLAN :

LOT NO : 1N199A113 (1A2019B0798)

ASME B18.18-2017/ASTM F1470-2018

SHIP QUANTITY : 55,200 PCS

HEAT NO : 19109415-4

HEADMARKS : GENIUS SYMBOL & 3 ARC LINES

MATERIAL : 1045K

COUNTRY OF ORIGIN : CHINA

FINISH : H. T. HOT DIP GAL PER ASTM
A153/ASTM F2329

PERCENTAGE COMPOSITION OF CHEMISTRY : TEST FACILITY :S

Chemistry	C%	Mn%	P%	S%	Si%
Spec. : MIN.	0.4200	0.6000			0.1000
MAX.	0.4800	0.9000	0.0250	0.0250	0.3500
Test Value	0.4600	0.6500	0.0220	0.0050	0.1300

DIMENSIONAL INSPECTIONS :ACCORDING TO AS1252-1983 TEST FACILITY: M

SAMPLED BY : YUQIAN

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC.	REJ.
WIDTH ACROSS CORNERS	6PCS	JB/T 9151		35.0300-36.9000 MM	36.0700-36.1600 MM	6	0
THICKNESS	6PCS	JB/T 9151		20.0000-21.3000 MM	20.7100-20.9200 MM	6	0
WIDTH ACROSS FLATS	6PCS	JB/T 9151		31.0000-32.0000 MM	31.6500-31.9000 MM	6	0
SURFACE DISCONTINUITIES	29PCS	ISO6157.3			PASSED	29	0
THREAD	6PCS	JB/T 9151		6H increase	PASSED	6	0

MECHANICAL PROPERTIES : ACCORDING TO AS1252-1996 TEST FACILITY: M

SAMPLED BY : NSYING

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC.	REJ.
HARDNESS HV30	15PCS	ASTM F606/F606M		260-353 HV	304-334 HV	15	0
GUARANTEE STRESS	15PCS	ASTM F606/F606M		Min. 1,165 N/MM2	1,167-1,178 N/MM2	15	0
PLATING THICKNESS(μ m)	4PCS	ASTM B568		>=53	58.06-67.63	4	0

ALL TESTS ARE IN ACCORDANCE WITH THE METHODS PRESCRIBED IN THE APPLICABLE ASTM/SAE/ASME/MIL-STD-120 SPECIFICATION. WE CERTIFY THAT THIS DATA IS A TRUE REPRESENTATION OF INFORMATION PROVIDED BY THE MATERIAL SUPPLIER AND OUR TESTING LABORATORY.

THE REPORT IS ISSUED ACCORDING TO ISO16228 F3.1(EN10204 3.1)

TYPE M : MANUFACTURER

TYPE S : SUPPLIER (STEEL MILL, PLATING SUB SUPPLIER, HEAT TREATMENT SUB SUPPLIER ETC.)

SIGNATURE : 