



**GEM-YEAR TESTING LABORATORY
CERTIFICATE OF INSPECTION**

MANUFACTURER: GEM-YEAR INDUSTRIAL CO., LTD.
 ADDRESS: NO.8GEM-YEAR
 ROAD,E.D.Z.JIASHAN,ZHEJIANG,P.R.CHINA
 PURCHASER: MAPTCO FASTENERS (AUST) PTY LTD
 PO. NUMBER: MAP-2011S
 COMMODITY: ISO 4014 HEX HEAD BOLT HALF THREAD CL 8.8
 SIZE: M24-3.00X80
 LOT NO: 1B2030935
 SHIP QUANTITY: 840 PCS
 HEADMARKS: GENIUS SYMBOL & 8.8
 COUNTRY OF ORIGIN: CHINA

TEL: (0573) 84185001 (48Lines)
 FAX: (0573) 84184488 84184567
 DATE: 2020/07/10
 PACKING NO: GEM200521016
 INVOICE NO: GEM/MAP-200713SYD
 PART NO: A1386
 SAMPLING PLAN:
 ASME B18.18-2017/ASTM F1470-2018
 HEAT NO: 20700082
 MATERIAL: ML40CR
 FINISH: H. T. PLAIN

PERCENTAGE COMPOSITION OF CHEMISTRY: TEST FACILITY :S

Chemistry	C%	Cr%	Mn%	P%	S%	Si%
Spec.:MIN.	0.3800	0.9000	0.6000			
MAX.	0.4500	1.2000	0.9000	0.0350	0.0350	0.3000
Test Value	0.3900	0.9900	0.6800	0.0160	0.0030	0.2000

DIMENSIONAL INSPECTIONS: ACCORDING TO ISO4014-2011 TEST FACILITY : M

SAMPLED BY: YANGLI

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC	REJ
BODY DIAMETER	3 PCS	JB/T 9151		23.6700-24.0000 MM	23.8500-23.9200 MM	3	0
WIDTH ACROSS FLATS	3 PCS	JB/T 9151		35.3800-36.0000 MM	35.6000-35.7400 MM	3	0
HEIGHT	3 PCS	JB/T 9151		14.7900-15.2100 MM	15.1600-15.2100 MM	3	0
MAJOR DIAMETER	3 PCS	JB/T 9151		23.5800-23.9500 MM	23.8000-23.8700 MM	3	0
THREAD LENGTH	13 PCS	JB/T 9151	54		62.1000-62.1900 MM	13	0
NOMINAL LENGTH	13 PCS	JB/T 9151		79.4000-80.6000 MM	79.5600-79.8000 MM	13	0
SURFACE DISCONTINUITIES	18 PCS	IS06157.3			PASSED	18	0
WIDTH ACROSS CORNERS	3 PCS	JB/T 9151		Min. 39.9800 MM	40.5200-40.5800 MM	3	0
THREAD	13 PCS	JB/T 9151		6g GO 6g NOGO	PASSED	13	0

MECHANICAL PROPERTIES: ACCORDING TO ISO 898.1-2013 TEST FACILITY : M

SAMPLED BY: JINSHENGXIA

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC	REJ
SURFACE HARDNESS	13 PCS	ASTM E384		Max. 365 HV	257-286 HV	13	0
CORE HARDNESS	13 PCS	IS0898.1		23-34 HRC	30.2-32 HRC	13	0
TENSILE STRENGTH	3 PCS	IS0898.1		Min. 830 N/MM2	955-965 N/MM2	3	0

ALL TESTS ARE IN ACCORDANCE WITH THE METHODS PRESCRIBED IN THE APPLICABLE ASTM/SAE/ASME. SPECIFICATION. WE CERTIFY THAT THIS DATA IS A TRUE REPRESENTATION OF INFORMATION PROVIDED BY THE MATERIAL SUPPLIER AND OUR TESTING LABORATORY.

THE REPORT IS ISSUED ACCORDING TO ISO16228 F3.1(EN10204 3.1)

TYPE M: MANUFACTURER

TYPE S: SUPPLIER(STEEL MILL,PLATING SUB SUPPLIER,HEAT TREATMENT SUB SUPPLIER ETC.)

WE CERTIFY THE PARTS ARE ROHS COMPLIANT.

SIGNATURE: