



GEM-YEAR TESTING LABORATORY CERTIFICATE OF INSPECTION

MANUFACTURER : GEM-YEAR INDUSTRIAL CO., LTD.
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DATE : 2020/05/18

PURCHASER : MAPTCO FASTENERS (AUST) PTY LTD
PO. NUMBER : MAP-1941S
COMMODITY : ISO 4017 HEX HEAD BOLT FULL THREAD CL 8.8
SIZE : M16-P2.00X50
LOT NO : 1B19A1087
SHIP QUANTITY : 1,575 PCS
HEADMARKS : GENIUS SYMBOL & 8.8
COUNTRY OF ORIGIN : CHINA

PACKING NO : GEM200426003
INVOICE NO : GEM/MAP-200518SYD
PART NO : A850
SAMPLING PLAN :
ASME B18.18-2017/ASTM F1470-2018
HEAT NO : A375399A
MATERIAL : 40ACR
FINISH : H. T. TRIVALENT ZINC PER ASTM
F1941

PERCENTAGE COMPOSITION OF CHEMISTRY : TEST FACILITY : S

Chemistry	C%	Cr%	Mn%	P%	S%	Si%
Spec. : MIN.	0.4000	0.2000	0.6000			
MAX.	0.4400	0.4000	0.9000	0.0250	0.0250	0.1000
Test Value	0.4200	0.3400	0.7400	0.0050	0.0020	0.0500

DIMENSIONAL INSPECTIONS : ACCORDING TO ISO4017-2014 TEST FACILITY: M

SAMPLED BY : TAO JIA MIN

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC.	REJ.
MAJOR DIAMETER	4PCS	JB/T 9151		15.6900-15.9600 MM	15.7600-15.7900 MM	4	0
WIDTH ACROSS CORNERS	4PCS	JB/T 9151		Min. 26.7500 MM	27.1300-27.1700 MM	4	0
HEIGHT	4PCS	JB/T 9151		9.8200-10.1800 MM	9.9400-10.0500 MM	4	0
NOMINAL LENGTH	15PCS	JB/T 9151		49.5000-50.5000 MM	49.6800-49.8600 MM	15	0
WIDTH ACROSS FLATS	4PCS	JB/T 9151		23.6700-24.0000 MM	23.7600-23.8400 MM	4	0
SURFACE DISCONTINUITIES	29PCS	ISO6157.3			PASSED	29	0
THREAD	15PCS	JB/T 9151		6h GO 6h NOGO	PASSED	15	0

MECHANICAL PROPERTIES : ACCORDING TO ISO 898.1-2013 TEST FACILITY: M

SAMPLED BY : DWTING

INSPECTIONS ITEM	SAMPLE	TEST METHOD	REF	SPECIFIED	ACTUAL RESULT	ACC.	REJ.
CORE HARDNESS	15PCS	ISO898.1		22-32 HRC	26.9-29.2 HRC	15	0
SURFACE HARDNESS	15PCS	ASTM E384			262-277 HV	15	0
TENSILE STRENGTH	4PCS	ISO898.1		Min. 800 N/MM2	885-900 N/MM2	4	0

ALL TESTS ARE IN ACCORDANCE WITH THE METHODS PRESCRIBED IN THE APPLICABLE ASTM/SAE/ASME/MIL-STD-120 SPECIFICATION. WE CERTIFY THAT THIS DATA IS A TRUE REPRESENTATION OF INFORMATION PROVIDED BY THE MATERIAL SUPPLIER AND OUR TESTING LABORATORY.

THE REPORT IS ISSUED ACCORDING TO ISO16228 F3.1(EN10204 3.1)

TYPE M : MANUFACTURER

TYPE S : SUPPLIER (STEEL MILL, PLATING SUB SUPPLIER, HEAT TREATMENT SUB SUPPLIER ETC.,)

WE CERTIFY THE PARTS ARE ROHS COMPLIANT.

SIGNATURE : _____